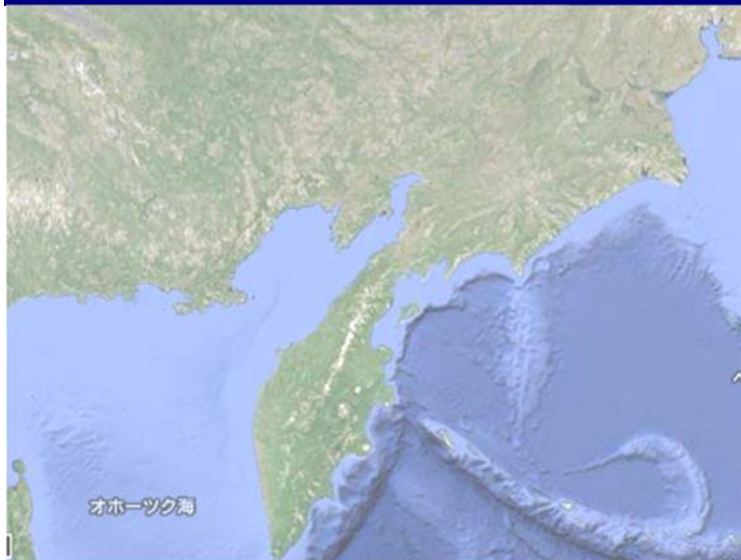


Wind Turbine in Cold and Isolated grid areas with Micro-grid system



KOMAIHALTEC Inc.

Project Background

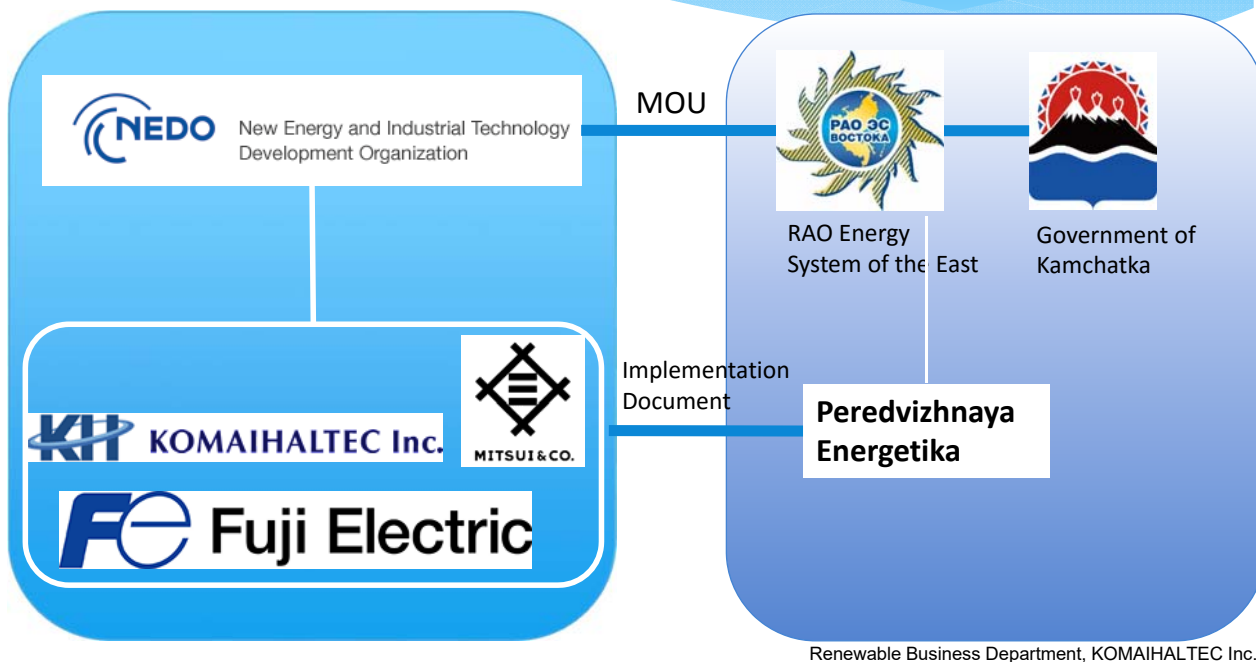
<Issues>

- Hundreds of remote communities in Far East not connected to regional or main electric grid system.
- Dependence on **Diesel generated electricity**.
- Diesel generated electricity is **Expensive and Environmentally Unfriendly**.
- Diesel fuel delivery tends to be interrupted by winter storm.

<Proposed Solution>

- Many of isolated grid areas are **Rich in Wind Resource**.
- Wind energy generation cost can be **Cheaper** than diesel generation.
- **Medium size wind turbines** (around 300kW) is suitable considering the electricity and construction infrastructure of the remote area.
- **Cold climate model** is developed to cope with the sever climate.
- Impact of wind energy fluctuation is mitigated with micro grid system

Project Framework: Demonstration Project of Cold Climate 300kW wind turbines and output stabilization system in Ust-Kamchatka, Russia



Ust-Kamchatsk cold-climate resistant wind generation and micro-grid pilot project



Project Overview

- Project Size: 300kW x 3 units, 3 types of cold climate model and grid stabilization system
- Finance: NEDO
- Executing Agency: NEDO, Kamchatka Krai government, RAO ESE
- Contractor: MITSUI & CO.
Fuji Electric Co., Ltd.
KOMAIHALTEC Inc.
- Scope of contract: Design, Supply and Installation and 10 month demonstration and evaluation of the system.

Project Schedule

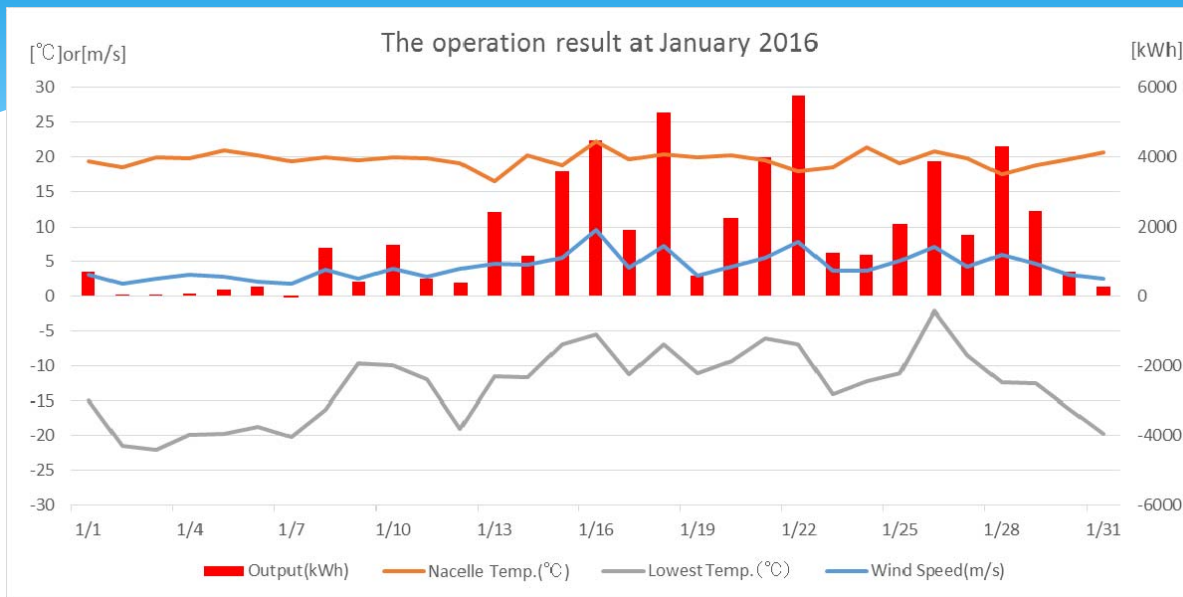
- MOU signed: Oct. 2014
- First wind turbine installation: Dec. 2014
- 3 wind turbines and stabilization systems start operation: Nov. 2015



5

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Wind turbine operation results in Ust-Kamchatsk



- * Wind turbines keep operation under -20°C
- * Temperature inside the nacelle keeps at constant temperature

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Representative technical elements for safety operation in cold climates

① Special paint preventing the icing on wind turbine blades

-The paint chosen from 4 kinds of special paint in the freezing test plant

-No Icing of blades in the Ust-Kamchatk site



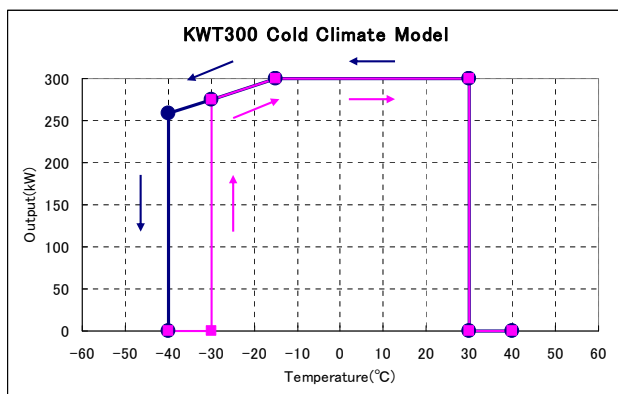
② Adopting Ultrasonic Anemometer for preventing icing and withstand snowfall

-Confirmation using wind tunnel under -12°C, wind speed 1 m/s and 6 m/s

-No Icing of Ultrasonic Anemometer in the Ust-Kamchatk site



In National Research Institute for Earth Science and Disaster Resilience



③ Operation control system under low temperature

-safety and automatically shut down in lowest temperature

-generating power control for load reduction by increasing of air density under low temperature

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Cold Climate Model of KWT300 cont.

Blades Icing is the most serious issue under cold climate condition

• Standard treatment
To Prevent water adherence with water repellent and hydrophilic coating



Addition →

• KWT300's unique measures
To prevent icing by controlling wind turbine

- Install precipitation, snow fall and humidity sensors
- Stop operation when icing probability is high judged by the measured values with sensors
- Slow the motion of cut-in and cut-out when the air temperature is low

Other measures

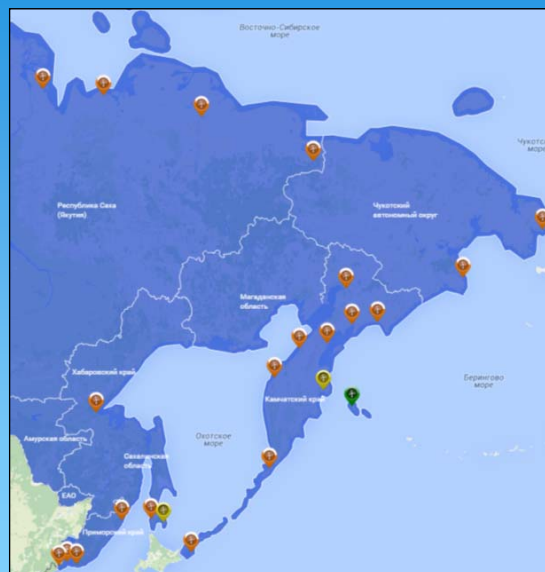
Temperature control of Nacelle	<ul style="list-style-type: none"> • Keep operating temperature by increasing heating capacity • Add insulation and fan heater
Change materials and parts	<ul style="list-style-type: none"> • Steel of tower and hub • Rubbers and oil and grease • Gearbox and hydraulic system • Rubber cover of cables • Ultrasonic anemometer and wind vane
Load increment	<ul style="list-style-type: none"> • Power output control with rotor speed control under -15 C. • Structural design modified to bear the increased load



Remote off-grid areas of the Russian Far East

Potential sites of the wind power system supply in the Remote off-grid area in Far East of Russia.

1. Kamchatka
2. Yakutia
3. Chukotka
4. Khabarovsk
5. Primorye
6. Sakhalin



Source: RAO ES of East website

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Mr.Dmitry Prokolov

Study on Energy Management with Wind Power Generating System for the decentralized communities in Far North East

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